

APPLICATION

REGION:	North America
POSITION:	2 nd Press
GRADE:	Corrugating Medium
BASIS WEIGHT:	26# - 33# (115-160gsm)
SPEED:	1600 fpm (725mpm)
LOAD:	1000pli (1100psi) (7.58MPa)

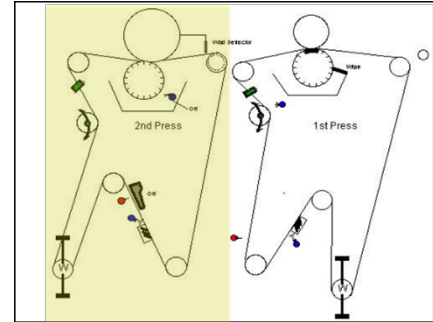
OBJECTIVES:

- To compare performance of new SMA/non-woven seam product to standard conventional design

RESULTS:

- Trial element DS™ ran standard life, scheduled off at 48 days
- Set a new monthly production record of 403.2 TPD, 7.2% over the 376 TPD budget
- Ran at 97.5% up time, .23 breaks per day, only 7 breaks during the entire first month
- Follow-up trial ran 56 days and increased production by 16.4tpd

element™ DS



VALUE

- **\$1.5mm Annually**